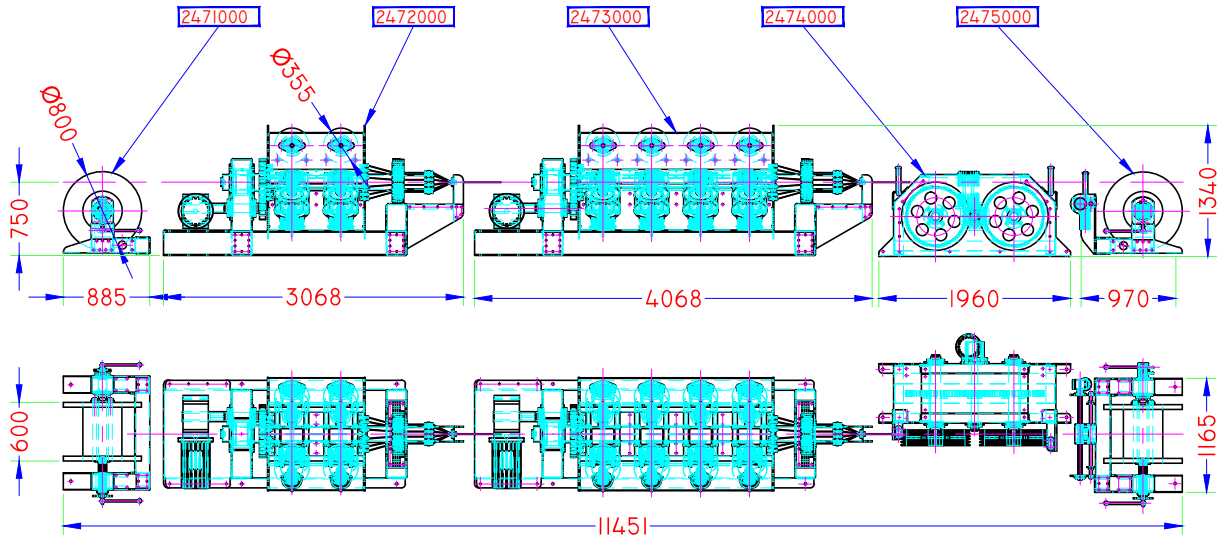



RIGID STRANDING 19 WIRES 1+6+12



- * PAYOFF SPOOL 800 MM
- * TAKE UP SPOOL 800 MM
- * STRANDING SPOOL 355 MM
- * STRANDING WIRES 2.52 MM
- * FINAL WIRE 95 MM²
- * PRODUCTION RATE 30 M/HE
- * FIRST STRANDING 200 RPM 20 HP
- * SECOND STRANDING 180 RPM 40
- * CAPSTAND DRUMS 60 RPM 20 HP
- * LAYER 14 RPM 1 HP
- * COILER PNEUMATIC MOTOR TENSION CONTROL
- * GENERAL CONTROL PANEL

29	2475300	SUB ASSEMBLY OF PNEUMATIC MOTOR	270 X 194 X 399	1	ASSEMBLY	28.3
28	2475200	SUB ASSEMBLY OF ROLLERS	220 X 383 X 200	1	ASSEMBLY	19.5
27	2475100	SUB ASSEMBLY OF STACKER	260 X 610 X 1167	1	ASSEMBLY	64.6
26	2475000	ASSEMBLY OF TAKE UP	260 X 610 X 1239	1	ASSEMBLY	64.6
25	2474300	SUB ASSEMBLY OF CAPSTAN BASE	1964 X 894 X 1311	1	ASSEMBLY	550.051
24	2474200	SUB ASSEMBLY OF CAPSTAN MOTOR	340 X 995 X 607	1	ASSEMBLY	189.789
23	2474100	SUB ASSEMBLY OF CAPSTANS	700 X 925 X 700	2	ASSEMBLY	221.086
22	2474000	SUB ASSEMBLY OF CAPSTAN DRAWING	700 X 700 X 925	1	ASSEMBLY	221.086
21	2473600	SUB ASSEMBLY OF BRAKE	236 X 270 X 150	18	ASSEMBLY	13.9
20	2473500	SUB ASSEMBLY OF CLAMP	330 X 200 X 200	18	ASSEMBLY	16.1
19	2473400	SUB ASSEMBLY OF DRIVE MOTOR	892 X 356 X 952	2	ASSEMBLY	584.3
18	2473300	SUB ASSEMBLY OF LONG HOLDER	1979 X 465 X 545	3	ASSEMBLY	144.5
17	2473200	SUB ASSEMBLY OF LONG TUBE	2468 X 480 X 478	1	ASSEMBLY	274.6
16	2473100	SUB ASSEMBLY OF LONG SUB FRME	3474 X 260 X 1100	1	ASSEMBLY	294.5
15	2473000	SUB ASSEMBLY OF RIGID STRANDING 12 WIRES	4890 X 1329 X 878	1	ASSEMBLY	2147.8
14	2472800	SUB ASSEMBLY OF CAGE DISC	1160 X 1160 X 83	4	ASSEMBLY	84.2
13	2472700	SUB ASSEMBLY OF CAGE HOLDER	980 X 464 X 550	3	ASSEMBLY	72.8
12	2472600	SUB ASSEMBLY OF WIRE CONE	686 X 439 X 469	2	ASSEMBLY	130.4
11	2472500	SUB ASSEMBLY OF BEARING TUBE	1468 X 479 X 477	1	ASSEMBLY	220.3
10	2472400	SUB ASSEMBLY OF DIE HOLDER	579 X 751 X 268	2	ASSEMBLY	23.1
9	2472300	SUB ASSEMBLY OF CONE STAND	212 X 989 X 900	2	ASSEMBLY	114.6
8	2472200	SUB ASSEMBLY OF IN STAND	208 X 989 X 900	2	ASSEMBLY	77.6
7	2472100	SUB ASSEMBLY OF SUB FRAME	2474 X 260 X 1100	1	ASSEMBLY	229
6	2472000	ASSEMBLY OF RIGID STRANDING 6 WIRES	3083 X 1330 X 1174	1	ASSEMBLY	1532
5	2471400	SUB ASSEMBLY OF PAY BRAKE	240 X 304 X 401	1	ASSEMBLY	32
4	2471300	SUB ASSEMBLY OF PAY CLAMP	200 X 200 X 489	2	ASSEMBLY	31.9
3	2471200	SUB ASSEMBLY OF PAY LIFT	490 X 514 X 1432	2	ASSEMBLY	41
2	2471100	SUB ASSEMBLY OF PAYOFF BASE	885 X 209 X 1164	1	ASSEMBLY	76.1
1	2471000	ASSEMBLY OF PAY OFF	240 X 304 X 401	1	ASSEMBLY	32
SUM	2470000	MAIN ASSEMBLY OF RIGID STRANDING 19 WIRE	0 X 0 X 0	1	ASSEMBLY	8137.7 KG STEEL

ITEM	PART NO.	TECHNICAL DESCRIPTION	QUANTITY	MATERIAL	UNIT WEIGHT
 CADSHOP <small>WEB SITE : WWW.CADSOUL.COM E-MAIL: CADSOUL@CADSOUL.COM</small>		DRAWING TITLE: MAIN ASSEMBLY OF RIGID STRANDING 19 WIRE		CLIENT NAME: _____	
DRAWING NO.: 2470000		FINISH: WHITE		SHEET: 2:212	
		SCALE: DIMS IN MM		DATE: 21/06/2024	